

## **SAM WRIGHT BROWN**

### **EXPERIENCE SUMMARY**

Extensive experience in lithium manufacturing methods R&D with subsequent deployment in the manufacturing footprint. Conceived and deployed the Direct Material Manufacturing (DMM) approach for lithium material with an annual saving of \$8 to \$10M thereby delaying major facility restoration by over two decades. Secured over \$23M in external work to the Y-12 lithium production facility and returned significant enriched lithium metal inventory to Y-12.

### **DETAILED EXPERIENCE**

#### **Lithium Subject Matter Expert – Longenecker & Associates**

2015-Present

#### **Y-12 National Security Complex**

#### **Lithium Technical Staff Specialist, Development Organization**

1989-Present

- Developed and deployed DMM as production methods for lithium materials
- Developed inventory and material utilization models
- Conceived and demonstrated the Thermal Decomposition/Distillation approach to directly purify retired lithium materials
- Conceived and demonstrated direct recovery of heavy water assets from retired lithium deuteride
- Developed other advanced lithium processes including zone refining methods, direct recycle of machine turning, advance wet chemistry methods, near net shape forming, and enrichment technologies
- Developed inert gas atomization methods for producing lithium materials powder with application to additive manufacturing methods
- Served as the US lithium materials subject matter expert covering interaction with Y-12 and AWE since 2004
- Authored Joint Technology Document with AWE outlining past, present and future joint technology goals/roadmaps
- Hosted more than 30 Joint Working Group exchanges between Y-12, AWE, LANL, and LLNL

#### **Assembly Engineer**

1985-1989

- Served as lead Assembly Engineer on 3 separate stockpile systems

#### **Quality Engineer**

1981-1985

- Verified design laboratory requirements were achieved for 6 separate stockpile system

#### **Arnold Engineering Development Center**

**Propulsion Wind Tunnel Project Engineer**

1973-1981

- Propulsion wind tunnel and flight test engineer on numerous advance US Air Force systems including the F-15, F-16, F-18, B-1 and cruise missile systems

**EDUCATION****University of Tennessee, Knoxville, TN**

Master Business Administration, GPA: 3.9

Completed course work for Masters in Mechanical Engineering, University of Tennessee Space Institute, Tullahoma, 1976, GPA: 3.7

**University of Tennessee, Knoxville, TN***Bachelor of Aerospace Engineering, 1973, GPA: 3.6***PATENTS**

1. 8,679,224, Hydrogen, Lithium, and Lithium Hydride, 2014.
2. 9,193,105, Casting Fine Grained, Fully Dense, Strong Inorganic Materials
3. Patent Pending, Heavy Water Production from Thermal Decomposition and Distillation Off-Gas
4. Patent Pending, Gas Atomization Process for Making Uranium Alloy Powder

**RECOGNITION**

- Defense Programs Award of Excellence (DPAE), Site-wide additive manufacturing technology roadmap, 2013
- DPAE, Significant Contribution to Stockpile Stewardship Program, 2013
- DPAE, Lithium Chemistry Improvement Team, 2012
- DPAE, Direct Material Manufacturing, 2012
- DPAE, Direct Material Manufacturing Validation, 2009
- DPAE, Contributions to Special Materials Production and reducing machining time by one-third, 2007
- DPAE, 2006
- DPAE, Direct Recycle Method for Lithium Materials, 2005

**PUBLICATIONS**

- More than 300 written reports and oral presentation during career

**OTHER CERTIFICATIONS**

- Served as a Derivative Classified since 1994